

10 Rec'd PCT/PTO 27 SEP 2004

PATENT COOPERATION TREATY

REC'D 30 JUL 2004

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INTERNATIONAL PRELIMINARY EXAMINATION REPORT
(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 2624-2 WO CVP	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/EP 02/04848	International filing date (day/month/year) 26.04.2002	Priority date (day/month/year) 26.04.2002
International Patent Classification (IPC) or both national classification and IPC B23Q16/00		
Applicant STROBBE GRAPHICS N.V.		

<p>1. This International preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.</p> <p>2. This REPORT consists of a total of 4 sheets, including this cover sheet.</p> <p><input checked="" type="checkbox"/> This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).</p> <p>These annexes consist of a total of 10 sheets.</p>
<p>3. This report contains indications relating to the following items:</p> <ul style="list-style-type: none"> I <input checked="" type="checkbox"/> Basis of the opinion II <input type="checkbox"/> Priority III <input type="checkbox"/> Non-establishment of opinion with regard to novelty, inventive step and industrial applicability IV <input type="checkbox"/> Lack of unity of invention V <input checked="" type="checkbox"/> Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement VI <input type="checkbox"/> Certain documents cited VII <input type="checkbox"/> Certain defects in the international application VIII <input type="checkbox"/> Certain observations on the international application

Date of submission of the demand 27.08.2003	Date of completion of this report 02.08.2004
Name and mailing address of the international preliminary examining authority:  European Patent Office - P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk - Pays Bas Tel. +31 70 340 - 2040 Tx: 31 651 epo nl Fax: +31 70 340 - 3016	Authorized Officer Ljungberg, R Telephone No. +31 70 340-2269



INTERNATIONAL PRELIMINARY
EXAMINATION REPORT

International application No. PCT/EP 02/04848

I. Basis of the report

1. With regard to the **elements** of the international application (*Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)*):

Description, Pages

1-8 received on 24.02.2004 with letter of 19.02.2004

Claims, Numbers

1-6 received on 24.02.2004 with letter of 19.02.2004

Drawings, Sheets

1/5-5/5 as originally filed

2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language: , which is:

- the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).
- the language of publication of the international application (under Rule 48.3(b)).
- the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- contained in the international application in written form.
- filed together with the international application in computer readable form.
- furnished subsequently to this Authority in written form.
- furnished subsequently to this Authority in computer readable form.
- The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

4. The amendments have resulted in the cancellation of:

- the description, pages:
- the claims, Nos.:
- the drawings, sheets:

**INTERNATIONAL PRELIMINARY
EXAMINATION REPORT**

International application No. PCT/EP 02/04848

5. This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)).

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

6. Additional observations, if necessary:

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)	Yes: Claims	1-6
	No: Claims	
Inventive step (IS)	Yes: Claims	1-6
	No: Claims	
Industrial applicability (IA)	Yes: Claims	1-6
	No: Claims	

2. Citations and explanations

see separate sheet

Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1 Reference is made to the following document:

D1: DE 22 01 873 A (MAILAENDER FA J G) 17 August 1972 (1972-08-17)

2 Novelty

2.1 Document D1, which is considered to represent the most relevant state of the art, discloses a device for positioning at least one offset plate from which the subject-matter of claim 1 differs in that at least two reference points are situated on the positioning table and that said means comprises a positioning arm which is attached to a fix hinging point with respect to said reference points, comprising two mutually hinged parts allowing a movement of said element to each reference point. The subject-matter of claim 1 is therefore new (Article 33(2) PCT).

3 Inventive step

3.1 The problem to be solved by the present invention may be regarded as positioning offset plates with different sizes.

3.2 The solution to this problem in claim 1 is to provide a positioning arm with two mutually hinged parts allowing a movement of the offset plate to each reference point. By allowing the positioning arm to grip (through an aperture) the offset plates in the supporting plane of the offset plate and move the plate to each reference point, a positioning of offset plates of different sizes can be made. The present application is therefore considered as involving an inventive step (Article 33(3) PCT).

4 Claims 2-6 are dependent on claim 1 and as such also meets the requirements of the PCT with respect to novelty and inventive step.

24.02.2004

Annex C

(72)

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Amended description in response the written opinion of 3.02.2004

DEVICE FOR POSITIONING AT LEAST ONE OFFSET PLATE ON A POSITIONING TABLE OF A PRE-PRESS EQUIPMENT

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The invention relates to a device for positioning at least one offset plate on a positioning table of a pre-press equipment, comprising means to move the offset plate in a plane parallel to the positioning table to at least one reference point on the positioning table, in which said means act upon a working point situated in the supporting plane of the offset plate on the positioning table, in which said means act upon a working point situated in the supporting plane of the offset plate on the positioning table and wherein said means act upon said working point through an aperture in the positioning table.

15 For the positioning of at least one offset plate on a positioning table of a pre-press equipment, devices are known in which the offset plates are put on the positioning table by means of a loader in the vicinity of three roller shaped reference points. The offset plate is positioned with respect to these three rollers by means of three fingers which are placed facing the rollers and which push the offset plate against these 20 rollers. Once there is contact between the offset plate and the three rollers, the plate is positioned and the plate is kept in its correct position by means of vacuum channels.

25 These devices has the disadvantage that different positioning tables with different equipment are necessary to position offset plates with different sizes. The positioning system is in that way dependent on the size of the offset plates.

A further disadvantage is that different means are necessary to perform the different movements to the reference points.

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A solution to these disadvantages can be found in U.S. 4,790,584, in which a compliant linkage apparatus for providing, in a single stage, three degrees of freedom in a single plane. The apparatus comprises an upper plate, a lower plate under the upper plate, sliding means for allowing the upper and lower plates to slide relative to each other in X, Y, and theta, and orientation means for causing plates to attract each other in a particular orientation to resiliently resist relative lateral and rotational displacements of the plates. The device includes vacuum engagement members which are connected to a vacuum plate for engaging and disengaging the workpiece.

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10 The problem with this apparatus is that it is not applicable on printing plates. The aluminium printing plates have thickness of 0,1 to 0,3 mm. Because of the fact that in this apparatus the workpiece is engaged and disengaged at its top surface through vacuum engagement members, when using printing plates, these printing plates will bend and it is very difficult to get them flat on the supporting surface. Furthermore,

15 15 the upper layer of the printing plates consist of a very photo-sensitive emulsion layer, which will be damaged when sucking the printing plates at their top to the vacuum engagement members.

In DE 22 01 873, a device is described for positioning a printing plate which is

20 susceptible for being held in a movable manner by means of a tightening strip, and provided with marking in relation to the cylindrical printing press plate holder which is arranged to receive the tightening strip of an offset press, in particular of a polychrome offset press. There are provided reference markings which, due to the correct position of the printing plate, will coincide with the markings of the printing

25 plate, depending on which reference markings of the tightening strip can be brought into a defined position, in order to tighten the printing plate in a reproducible way in a relatively identical position in relation to the tightening strip. In the second embodiment of this patent application, an adjusting plate is provided which is slidably mounted against a ground plate through means of three micrometer screws.

30 Between the adjusting plate and the ground plate a three-pointed support is provided. The adjusting plate is permanently remained in contact with the micrometer screws

by means of a pre-tensioned spring which on the one hand is mounted to the adjusting plate, and on the other hand is mounted to the ground plate. In this device, the printing plate is moved together with the adjusting plate in relation to the ground plate by means of the micrometer screws.

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The disadvantage of this device is first of all that a complex projector system is used to check when the reference markings coincide with the markings of the printing plate. Furthermore, also a complex positioning system for the printing plate is provided, using an extra adjusting plate to take care of the correct position of the printing plate. It is not the printing plate itself which is moved in order to make the reference markings coincide with the markings of the printing plate and consequently to bring the printing in a correct position.

10 The purpose of the invention is to provide in a device for positioning an offset plate on a positioning table of a pre-press equipment which doesn't show the abovementioned disadvantages.

15 This purpose is achieved by providing in a device for positioning at least one offset plate on a positioning table of a pre-press equipment, comprising means to move the offset plate in a plane parallel to the positioning table to at least one reference point on the positioning table, in which said means act upon a working point situated in the supporting plane of the offset plate on the positioning table, in which said means act upon a working point situated in the supporting plane of the offset plate on the positioning table, wherein said means act upon said working point through an aperture in the positioning table, wherein at least two reference points are situated on the positioning table and wherein said means comprise a positioning arm which is attached to a fixed hinging point with respect to said reference points, comprising two mutually hinged parts allowing a movement of said element to each reference point.

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This has the advantage that on the one hand, offset plates with different sizes can be positioned by the same device and for the performing of the movement of the offset plate to each reference point the same means, i.e. a positioning arm, is provided. On the other hand, the processing time of the positioning device can be shortened when 5 it is compared with the processing time which is necessary in a positioning system which is attached to the loader. In the device according to the invention, the positioning can be performed while the positioning table is moved to the place where the offset plate is illuminated.

10 In a more specific embodiment of a device according to the invention, the positioning arm comprises a vacuum sucking element to make contact with the element.

15 In a further more specific embodiment of a device according to the invention, between the two mutually hinged parts a spring is provided to bring the hinged parts back into their original position after the positioning of the element.

20 In a preferred embodiment of a device according to the invention, said positioning arm comprises a double working cylinder to perform the movement of the positioning arm.

25 In a more preferred embodiment of a device according to the invention, the positioning arm comprises a suction cup and a second cylinder which provides for an up and down movement of the suction cup.

30 Preferably, in a device according to the invention the positioning table is provided with two positioning arms to position two offset plates at the same time or to position offset plates with greater size on the positioning table.

35 This has the advantage that the both positioning arms can be used to push the offset plate against the reference points.

In order to explain the properties of this invention further and in order to specify additional advantages and distinctive features thereof, there now follows a more detailed specification of a device for positioning an element with respect to at least 5 two reference points implemented according to this invention. More specific, a device for positioning at least one offset plate on a positioning table of a pre-press equipment will be described. It is clear that nothing in the following specification may be interpreted as a restriction on the protection claimed for this invention in the claims.

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This invention will be explained on the basis of figures, whereby

- *figures 1a to 1c* are figures to explain the principle of the positioning arm;
- *figure 2* is a cross-sectional view of a positioning arm which is attached to the positioning table;
- 15 - *figure 3* is a perspective view of the positioning arm as shown in figure 2;

The device (1) for positioning at least one offset plate (2) on a positioning table (3) of a pre-press equipment, as shown in figures 1a to 1c, comprises a loading device (not shown in the figures) which picks up the offset plate out of a cassette or a trolley, and 20 puts the picked up offset plates on a positioning table (3). Thereafter, the offset plates are illuminated with a laser (not shown on the figure). After this illumination process, the offset plate (2) is transported to an online offset plate processor by means of a unloading system (not shown on the figure).

25 Figures 1a, 1b and 1c show the principle for positioning the offset plate (2) on the positioning table (3).

On the positioning table (3), three roller shaped reference points (4a, 4b, 4c) (hereafter called rollers) are provided. Further, a positioning arm (5) is provided to 30 move the offset plate against the rollers (4a, 4b, 4c). The positioning arm (5) consists of two mutually hinged parts, i.e. a first (6a) and a second hinged part (6b),

allowing a movement of the offset plate (2) to each roller (4a, 4b, 4c). The first part (6a) of the positioning arm (5) is attached to a fixed hinging point (7) which is provided to the positioning table (3). The two hinged parts (6a, 6b) are mutually hinged to each other in a floating hinging point (8). The second part (6b) of the 5 positioning arm (5) is provided with a vacuum sucking element (9) which can move in an aperture (20) (shown in figure 2 in the positioning table (3). In that way, the vacuum suction cup (9) can make contact with the offset plate (2). Between the two hinged parts (6a, 6b) a spring (10) is provided to bring the two second hinged part (6b) back into its original position after the positioning of the offset plate (2).

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The offset plate (2) always have to be positioned against the three rollers (4a, 4b, 4c) with a small tolerance of some μm . After the loading of the offset plate (2) on the positioning table (3) in the vicinity of the rollers (4a, 4b, 4c), the positioning arm (5) has to suck the offset plate (2) by means of the vacuum sucking element (9) which 15 can move in the aperture (20) in the positioning table (3). Thereafter, a force F is exerted on the positioning arm (5), as shown in figure 1b. Because of that, the positioning arm (5) will rotate around the fixed hinging point (7) and the offset plate (2) is pushed or dragged with force A against the first two rollers (4a, 4b). Once the offset plate (2) is positioned with respect to these two rollers (4a, 4b), the positioning 20 arm (5) will rotate around the fixed hinging point (7), but also around the floating hinging point (8) through which the offset plate (2) is moved with force B in the Y-direction. In that way, the spring (10) is stretched. Once the offset plate (3) is positioned against the third roller (4c), the positioning arm (5) blocks and stays in the same position. Thereafter, the offset plate (2) is sucked to the positioning table (3) 25 by means of vacuum channels (not shown on the figure) through which it remains in its position. The suction cup (9) which moves the offset plate (2) is now placed in a vacuumless position and the positioning arm (5) is moved back to its original position (as shown in figure 1a) by exerting force F in the other direction.

30 By using this principle, two movements (A, B) in two different directions are performed through the same means, i.e. the positioning arm (5). Furthermore, the

suction cup (9) acts upon a working point situated in the supporting plane of the offset plate on the positioning table (3). The offset plate (2) is accordingly not moved through sidewardly pushing, but is moved through sucking the underside of the offset plate (2) and moving it to the correct position by means of the positioning arm (5).

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The movement of the positioning arm (5) (shown in detail in figures 2 and 3) is performed through a double working cylinder (11). While the offset plate (2) is positioned, the cylinder (11) is retracted through which the positioning arm (5) can rotate around the hinging points (7, 8). After the positioning, the cylinder is pushed outwardly while the spring (not shown on the figures 2 and 3) brings the hinged parts (6a, 6b) back into their original position, in which a hook of 90° is formed between the hinged parts (6a, 6b). The double working cylinder (11) is hinged attached, at one end by means of the coupling piece (12) and at the other end through a rod eye (not visible on the figure).

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The positioning arm (5) is further provided with a second cylinder (13) which provides for the up and down movement of the suction cap (9). The suction cap (9) is coupled to the rod of the second cylinder (13) by means of a vacuum coupling piece (14). In this way, vacuum can be connected to the suction cap (9). After placing the offset plate (2) in the vicinity of the rollers, the second cylinder (13) pushes up the suction cap (9), whereafter the suction cap is sucked vacuum and the offset plate (2) is pushed against the rollers (4a, 4b, 4c). Subsequently, vacuum channels in the positioning table (3) provide that the offset plate (2) stays in its correct position. Thereafter, the suction cap (9) is put in a vacuumless condition and 20 the second cylinder (13) moves again downwards so as to be situated under the surface of the positioning table (3).

25 The freedom of movement of the positioning arm (5) is limited because of a bearing holder (15) which can move in a stop block (16). These two elements determine the maximum movement space of the offset plate (2) in the X- and Y-direction and

provide that the hook between the two hinged parts (6a, 6b) can not be smaller than 90°.

5 The fixed hinging point (7) is formed through two ball bearings (17), a fastening bolt (18), a bearing house (19) and a fastening ring (21). The fastening bolt (18) is screwed in in the underside of the positioning table (3).

10 The floating hinging point (8) is formed through two ball bearings (22), a fastening bolt (23), a coupling ring (24), a bearing house (25), an intermediate ring (26) and a self-locking nut (27).

15 Normally, two positioning arms (5) are provided on the positioning table (3) as to illuminate two offset plates (2) at the same time. If offset plates (2) with a greater size have to be illuminated, there is only space for one offset plate (2) on the positioning table (3). To position such offset plates (2), both positioning arms (5) can be used to push the offset plate (2) against the rollers (4a, 4b and 4c).

24 02. 2004

(72)

Annex B

Amended claims in response the written opinion of 3.02.2004

CLAIMS

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1. Device for positioning at least one offset plate (2) on a positioning table (3) of a pre-press equipment, comprising means (5) to move the offset plate (2) in a plane parallel to the positioning table (3) to at least one reference point (4a) on the positioning table (3), in which said means (5) act upon a working point situated in the supporting plane of the offset plate (2) on the positioning table (3), in which said means (5) act upon a working point situated in the supporting plane of the offset plate (2) on the positioning table (3), wherein said means (5) act upon said working point through an aperture (20) in the positioning table (3) **characterised in that** at least two reference points (4a, 4c) are situated on the positioning table (3) and **that** said means comprise a positioning arm (5) which is attached to a fixed hinging point (7) with respect to said reference points (4a, 4b), comprising two mutually hinged parts (6a, 6b) allowing a movement of said element (2) to each reference point (4a, 4c).
- 20 2. Device according to claim 1, **characterised in that** the positioning arm (5) comprises a vacuum sucking element (9) to make contact with the offset plate (2).
- 25 3. Device according to claim 2, **characterised in that** between the two mutually hinged parts (6a, 6b) a spring (10) is provided to bring the second hinged part (6b) back into their original position after the positioning of the offset plate (2).
- 30 4. Device according to any one of claims 1 to 3, **characterised in that** said positioning arm (5) comprises a double working cylinder (11) to perform the movement of the positioning arm (5).

5. Device according to any one of claims 1 to 4, **characterised in that** the positioning arm (5) comprises a suction cup (9) and a second cylinder (13) which provides for an up and down movement of the suction cup (9).
- 5 6. Device according to any one of the preceding claims, **characterised in that** the positioning table (3) is provided with two positioning arms (5) to position two offset plates (2) at the same time or to position offset plates (2) with greater size on the positioning table (3).